SAFETY DATA SHEET

MACC Aluminium Cutting Fluid

Water-Soluble Aluminium Machining & Cutting Fluid Concentrate | MF-5LITRE / MF-20LITRE

Version: 2	Issue Date: 20/02/2026	Previous Issue: 3 September 2020	GHS Revision: 7th Ed.

Section 1. Identification

Product Name:	MACC Aluminium Cutting Fluid
Product Codes:	MF-5LITRE (5 L), MF-20LITRE (20 L)
Recommended Use:	Water-soluble cutting fluid concentrate for cutting, drilling, machining and tapping of aluminium and non-ferrous metals. Non-staining. Dilute with clean water before use.
Restrictions on Use:	Not for food-related applications. **Do NOT add nitrites or nitrosating agents to this product.**
Product Type:	Liquid concentrate (water-soluble / water-miscible)
Manufacturer / Formulator:	Quick Smart Products, 53 Assembly Drive, Tullamarine VIC 3043 (ABN: 40 959 725 049). Ph: (03) 9338 6655.

Australian Distributor / Supplier
ITM Tools (itmtools.com.au)
11 Eastern Service Road
Stapylton QLD 4207
Phone: 07 3287 1114
Email: sales@itmtools.com.au

Australian Emergency Contacts
Poisons Information Centre: **13 11 26** (24 hrs)
After Hours: 03 9336 7945

Section 2. Hazard(s) Identification

■ **WARNING – This product is classified as a HAZARDOUS CHEMICAL under Safe Work Australia WHS Regulations (GHS 7th Revised Edition). Not classified as Dangerous Goods for transport (ADG Code).**

Note – Australian Regulatory Compliance: This SDS has been updated from Version 1 (3 September 2020, issued under NOHSC/GHS criteria) to Version 2 (20 February 2026) to align with the *Safe Work Australia Code of Practice: Preparation of Safety Data Sheets for Hazardous Chemicals* (GHS 7th Revised Edition). The hazard classification is unchanged from Version 1. Suppliers must provide this SDS and a compliant GHS label before or at the time of first supply to Australian workplaces. This SDS must be reviewed at least every 5 years.

Classification (Safe Work Australia – WHS Regulations, GHS 7th Rev.):

Hazard Class	Category	Hazard Statement Code	Hazard Statement
Physical Hazards	Not classified	—	—
Skin Irritation	Category 2	H315	Causes skin irritation.
Serious Eye Irritation	Category 2	H319	Causes serious eye irritation.
Specific Target Organ Toxicity – Single Exposure (Respiratory tract irritation)	Category 3	H335	May cause respiratory irritation.
Environmental Hazards	Not classified	—	—

GHS Label Elements

Signal Word:	**WARNING**
Hazard Pictogram:	GHS07 – Exclamation mark (irritant / STOT)
Hazard Statements:	H315: Causes skin irritation. H319: Causes serious eye irritation. H335: May cause respiratory irritation.
Precautionary Statements:	**Prevention:** P260 – Do not breathe mist or vapour. P264 – Wash hands and exposed skin thoroughly after handling. P271 – Use only outdoors or in a well-ventilated area. P280 – Wear protective gloves/eye protection/face protection. **Response:** P302+P352 – IF ON SKIN: Wash with plenty of soap and water. P304+P340 – IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. P312 – Call the POISON INFORMATION CENTRE (13 11 26) or a doctor if you feel unwell. P332+P313 – If skin irritation occurs: Get medical advice/attention. P337+P313 – If eye irritation persists: Get medical advice/attention. **Storage:** P403+P233 – Store in a well-ventilated place. Keep container tightly closed. **Disposal:** P501 – Dispose of contents and container in accordance with all applicable Australian Commonwealth, state/territory and local government regulations.
Other Hazards (HNOC):	Defatting of the skin on repeated or prolonged contact. Spillages are slippery – clean up immediately.

■ **CRITICAL WARNING – NITROSAMINE HAZARD:**
This product contains an alkanolamine (triethanolamine). In all metalworking fluids containing amines, there is a potential for forming **N-nitrosamines**, which are potent animal and suspected human carcinogens. **DO NOT ADD NITRITES OR ANY NITROSATING AGENTS TO THIS FLUID.** This includes sodium nitrite, potassium nitrite, and any compound capable of nitrosating amines. This warning must be communicated to all users of this product.

Section 3. Composition / Information on Ingredients

Substance / Mixture: Mixture (water-soluble cutting fluid concentrate)

Chemical Name	CAS Number	Proportion (% w/w)	GHS Classification (7th Rev.)
Triethanolamine (TEA) (2,2',2''-Nitrilotriethanol)	102-71-6	1 – 5%	Eye Irrit. Cat. 2 (H319) Note: IARC Group 3 (not classifiable as to carcinogenicity). Contains an alkanolamine – see nitrosamine warning in Section 2.
Other components (proprietary blend – cutting fluid additives, corrosion inhibitors, lubricating agents, water)	Various – withheld as trade secret	Balance (>95%)	Not classified as hazardous at concentrations present.

The exact percentages of hazardous ingredients have been withheld as a trade secret. No additional ingredients are present which, within the current knowledge of the supplier and at the concentrations applicable, are classified as hazardous and require reporting in this section. All ingredients are listed on the Australian Inventory of Chemical Substances (AICS).

Section 4. First Aid Measures

The Poisons Information Centre (13 11 26) in each state capital city can provide additional assistance. Have this SDS available when calling.

4.1 Description of First Aid Measures

Route	First Aid Action
Ingestion	Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If potentially hazardous quantities of this material have been swallowed, call the Poisons Information Centre (13 11 26) or a physician immediately. Get medical attention if symptoms occur. Rinse mouth with water.
Eye Contact	Immediately flush eyes with copious amounts of clean water for at least 15 minutes, occasionally lifting upper and lower eyelids, or until all contaminants are completely washed out. If irritation persists, seek medical attention. Remove contact lenses if present and easy to do after initial rinsing.
Skin Contact	Flush contaminated skin with copious amounts of clean water. Remove contaminated clothing and footwear immediately. Wash clothing before reuse. Clean footwear thoroughly before reuse. If irritation or rash develops, seek medical attention.
Inhalation	Remove the source of contamination and move the affected person to fresh air immediately. Remove contaminated clothing and loosen remaining clothing. Allow the patient to assume the most comfortable position and keep warm. If the victim is not breathing, apply artificial resuscitation and seek urgent medical attention. In serious cases of overexposure, seek immediate medical attention.
First Aid Facilities	An eyewash station should be available and ready for use in the area where this product is handled. Normal washroom facilities are generally suitable.
Protection for First Aiders	No action shall be taken involving any personal risk or without suitable training. Wear appropriate PPE (gloves and eye protection) when providing first aid.

4.2 Most Important Symptoms and Effects (Acute and Delayed)

Eye contact: Causes serious eye irritation including stinging, tearing, redness and swelling. **Skin contact (acute):** Causes skin irritation, redness and discomfort. **Skin contact (chronic):** Defatting effect; repeated or prolonged contact may cause dermatitis. **Inhalation:** May cause respiratory tract irritation. Under normal diluted use conditions, inhalation hazard is low. **Ingestion:** May cause gastrointestinal irritation and diarrhoea. Contains material that may cause target organ damage (kidneys, liver) based on animal data.

4.3 Advice to Doctor / Medical Attention and Special Treatment

Treat symptomatically based on individual reactions and clinical judgment. No specific antidote. Contact the Poisons Information Centre (13 11 26) for advice.

Section 5. Fire-Fighting Measures

Item	Details
Flash Point / Flammability	Flash point not determinable (high water content interferes with determination). Product is water-soluble and not expected to support combustion in its supplied concentrated or diluted form under normal conditions.
Fire / Explosion Hazards	In a fire or if heated, pressure may increase and containers may burst. No unusual fire or explosion hazards noted under normal conditions.
Suitable Extinguishing Media	Use an extinguishing agent suitable for the surrounding fire. Dry chemical powder, carbon dioxide (CO■), foam or water spray are appropriate.
Unsuitable Extinguishing Media	Do not use a direct water jet (water jet may spread fire from surrounding combustibles).
Hazardous Combustion Products	Combustion products may include: carbon monoxide (CO), carbon dioxide (CO■), and nitrogen oxides (NO, NO■ and other NOx).
Fire-Fighting Procedures	Promptly isolate the scene by removing all persons from the vicinity if there is a fire. Move containers from fire area if safe to do so. Cool fire-exposed containers with water spray.
Fire-Fighter PPE	Fire-fighters should wear full protective equipment and a self-contained breathing apparatus (SCBA) with a full face-piece operated in positive-pressure mode.

Section 6. Accidental Release Measures

6.1 Personal Precautions, Protective Equipment and Emergency Procedures

Note: Spillages are slippery. Avoid accidents – clean up immediately. Personnel involved in cleaning up spills must wear appropriate PPE to prevent skin and eye contamination and inhalation of vapours (refer Section 8). Cordon off the spillage area. Ensure adequate ventilation.

6.2 Environmental Precautions

Avoid release to the environment. Prevent run-off into drains, sewers and waterways. Advise local authorities and the relevant state/territory EPA immediately if release into sewer and/or waterways is expected to have occurred.

6.3 Methods and Materials for Containment and Cleaning Up

Spill Scale	Procedure
Large Spills	Isolate the source of the spillage or leak if safe to do so. Contain and collect spillage with non-combustible absorbent material – e.g. sand, soil, vermiculite or diatomaceous earth. Prevent run-off into drains, sewers and waterways. Place waste in sealed, properly labelled containers ready for disposal. Dispose of via a licensed waste disposal contractor (refer Section 13). Rinse the area clean with detergent and water after the spill has been cleared.
Small Spills	Stop leak without risk. Move containers from spill area. Dilute with water and mop up (product is water-soluble), or absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor (refer Section 13).

Section 7. Handling and Storage

7.1 Precautions for Safe Handling

Avoid repeated or prolonged exposure to this material without personal protection to reduce the possibility of skin disorders. Maintain good standards of personal hygiene – wash hands before eating, drinking, smoking or using toilet facilities. Use only with adequate ventilation. Wear an appropriate respirator when ventilation is inadequate. Keep containers closed when not in use.

7.2 Conditions for Safe Storage Including Any Incompatibilities

Store in accordance with applicable Australian local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Keep containers tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Inspect regularly for damage or leaks.

■ IMPORTANT – DO NOT ADD NITRITES TO THIS FLUID.
Do not add sodium nitrite, potassium nitrite, or any other nitrosating agents to this product. This product contains triethanolamine (an alkanolamine). Reaction with nitrosating agents can produce N-nitrosamines, which are potent carcinogens. This restriction must be clearly communicated to all operators and maintenance personnel.

7.3 Specific End Use(s)

Water-soluble cutting fluid concentrate for aluminium machining, cutting, drilling and tapping. Dilute with clean water to the recommended working concentration as specified by ITM Tools for the application. No other specific recommendations beyond those in this SDS.

Section 8. Exposure Controls / Personal Protection

8.1 Control Parameters – Occupational Exposure Limits (OELs)

No WES has been established for this product as a whole. The following exposure standards apply to individual ingredients. As with all chemicals, exposure should be kept to the lowest reasonably practicable levels (ALARP).

Ingredient	CAS No.	Standard	Type	Value	Notes
Triethanolamine (TEA)	102-71-6	Safe Work Australia (WES)	TWA	5 mg/m³	8-hour TWA
Triethanolamine (TEA)	102-71-6	ACGIH TLV (reference)	TWA	5 mg/m³	Reference value

Biological Limit Values (BLVs): No biological limit allocated for this product or its ingredients under Safe Work Australia standards.

8.2 Appropriate Engineering Controls

Use only with adequate ventilation. If operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation, or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. An eyewash station should be available and ready for use in the immediate work area.

8.3 Individual Protection Measures (Personal Protective Equipment)

PPE Type	Requirement / Specification
Eye / Face Protection	Safety glasses with side-shields, chemical splash goggles or full-face shield as appropriate. Eye protection must conform with AS/NZS 1337.1 – Eye Protectors for Industrial Applications. Final choice depends on methods of handling and risk assessment undertaken. Ensure eyewash station is accessible within 10 seconds of the work area.
Hand Protection	Wear gloves of impervious material. Nitrile gloves complying with AS/NZS 2161.1 (Occupational Protective Gloves – Selection, Use and Maintenance) are recommended. Final choice of appropriate gloves depends on individual circumstances and risk assessment.

PPE Type	Requirement / Specification
Body / Skin Protection	Suitable protective work wear, e.g. cotton overalls buttoned at neck and wrist, is recommended to minimise skin contact. A chemical-resistant plastic apron is recommended where large quantities are handled. Contaminated clothing should be removed and washed before reuse.
Respiratory Protection	Not normally required under adequate ventilation conditions. If engineering controls are not effective in controlling airborne exposure, use a respirator with appropriate cartridges (P2 particulate / organic vapour combination) complying with AS/NZS 1715 (Selection, Use and Maintenance of Respiratory Protective Devices) and AS/NZS 1716 (Respiratory Protective Devices). Expert advice may be required to select the appropriate type.
Hygiene Measures	Wash hands thoroughly before eating, drinking, smoking or using toilet facilities. Maintain good standards of personal hygiene throughout the working day. Remove contaminated clothing before breaks and at end of shift.

Section 9. Physical and Chemical Properties

Property	Value	Property	Value
Physical State	Liquid	**Appearance**	Clear / transparent liquid
Colour	Transparent yellow	**Odour**	Mild
pH (5% w/w solution)	7.4	**pH (concentrate)**	Not determined
Flash Point	Not determinable (water content interferes)	**Flammability**	Not flammable
Initial Boiling Point	Not determined	**Melting / Freezing Point**	Not determined
Density @ 15.6°C	1,067 kg/m³ (1.067 g/cm³)	**Relative Density**	1.067
Solubility in Water	Soluble (water-miscible)	**Vapour Pressure**	Not determined
Vapour Density	Not determined	**Evaporation Rate**	Similar to water
Partition Coeff. (n-octanol/water)	Not determined	**Auto-ignition Temperature**	Not determined
Decomposition Temperature	Not determined	**Viscosity**	Not determined
Explosive Properties	Not explosive	**Oxidising Properties**	Not oxidising

Section 10. Stability and Reactivity

Item	Information
Reactivity	The product is stable under normal conditions of use and storage.
Chemical Stability	Stable under recommended storage and handling conditions.
Possibility of Hazardous Reactions	Hazardous reactions will not occur under normal conditions of storage and use. Exception: **reaction with nitrites or nitrosating agents will produce carcinogenic N-nitrosamines** – do not add nitrites to this product (see Sections 2 and 7).
Conditions to Avoid	Avoid contact with incompatible materials. Avoid exposure to direct sunlight and high temperatures.
Incompatible Materials	Oxidising materials (including strong acids). **Nitrites and nitrosating agents** (see nitrosamine warning – Sections 2 and 7).
Hazardous Decomposition Products	Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition or combustion may generate carbon oxides (CO, CO■) and nitrogen oxides (NOx).
Hazardous Polymerisation	Will not occur.

Section 11. Toxicological Information

11.1 Routes of Exposure

Skin contact: Causes skin irritation (H315). **Eye contact:** Causes serious eye irritation (H319). **Inhalation:** May cause respiratory tract irritation (H335). **Ingestion:** May cause gastrointestinal irritation and diarrhoea.

11.2 Toxicological Effects

Endpoint	Acute Effects	Chronic / Long-Term Effects
Eye Contact	Causes serious eye irritation – stinging, tearing, redness, swelling.	Repeated or prolonged contact may cause chronic eye irritation.
Skin Contact	Causes skin irritation – redness, dryness and discomfort. Defatting effect on skin.	Repeated or prolonged contact may cause dermatitis.
Inhalation	May cause respiratory tract irritation including nose and throat discomfort.	Repeated exposure to vapour/mist may cause chronic respiratory irritation.
Ingestion	May cause gastrointestinal irritation and diarrhoea.	Contains material that may cause target organ damage (kidneys, liver) based on animal data. Chronic effects of repeated ingestion are not well characterised.

11.3 Other Toxicological Information

Endpoint	Finding
Carcinogenicity	No known significant carcinogenic effects or critical hazards from this product under normal conditions of use. Triethanolamine (CAS 102-71-6): IARC Group 3 – not classifiable as to carcinogenicity to humans (when used alone). **Critical note: In the presence of nitrites or nitrosating agents, amines such as triethanolamine can form N-nitrosamines, which are potent animal and suspected human carcinogens. DO NOT ADD NITRITES TO THIS PRODUCT.**
Mutagenicity / Germ Cell Mutagenicity	No data available to indicate product is mutagenic or genotoxic.
Reproductive Toxicity	No specific data available for this product.
STOT – Single Exposure	Category 3 (H335) – may cause respiratory irritation.
STOT – Repeated Exposure	Not classified. May cause target organ damage (kidneys, liver) based on animal data for individual components.
Aspiration Hazard	Not an aspiration hazard (water-soluble product).
Product Toxicity Data	No specific toxicity data is available for this product as a whole.

Section 12. Ecological Information

Parameter	Information
Ecotoxicity	No specific ecological data is available for this product as a whole. Avoid contaminating waterways.
Persistence / Degradability	Not available for this specific product.
Bioaccumulative Potential	Not available. Triethanolamine has a low log Kow (-2.3) and is unlikely to bioaccumulate.
Mobility in Soil	This product is water-soluble and will be highly mobile in aquatic environments. Prevent contact with soil, drains and waterways.
Environmental Protection / Fate	Avoid contaminating waterways. Do not discharge the product into sewers or any body of water. Notify relevant state/territory EPA authorities if an environmental release occurs.
Other Adverse Effects	No other adverse environmental effects are anticipated based on available data.

Section 13. Disposal Considerations

13.1 Waste Treatment Methods

The generation of waste should be avoided or minimised wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products must at all times comply with the requirements of applicable Australian Commonwealth, state/territory and local government environmental protection and waste disposal legislation. Disposal into the sewer system is not permitted without the authorisation of the relevant water authority.

Contaminated packaging: Empty containers or liners may retain product residues. This material and its container must be disposed of safely. Avoid dispersal of spilled material, runoff, and contact with soil, waterways, drains and sewers. Waste packaging should be recycled where possible.

AICIS: All ingredients are listed on the Australian Inventory of Chemical Substances (AICS). Disposal must comply with AICIS framework requirements.

Section 14. Transport Information

Classification Item	ADG Code (Australian Road/Rail)	IMDG (Sea)	IATA (Air)
UN Number	Not regulated	Not regulated	Not regulated
UN Proper Shipping Name	Not classified as DG	Not classified as DG	Not classified as DG
Class / Division	None	None	None
Packing Group	N/A	N/A	N/A
Environmental Hazard / Marine Pollutant	No	No	No
Hazchem Code	Not applicable	—	—

Classified as Non-Dangerous Goods according to the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code). Transport in closed, secure, upright containers. Refer to relevant state/territory regulations for any additional storage and transport requirements.

Section 15. Regulatory Information

15.1 Australian Regulatory Information

Regulatory Framework	Status / Details
WHS Classification	**Classified as a HAZARDOUS CHEMICAL** under Safe Work Australia WHS Regulations (GHS 7th Rev.): Skin Irrit. Cat. 2 (H315), Eye Irrit. Cat. 2 (H319), STOT SE Cat. 3 (H335). Suppliers must provide this SDS and a compliant GHS label before or at the time of first supply to Australian workplaces. Workplaces must maintain a register of hazardous chemicals.
Safe Work Australia – WES	Triethanolamine (CAS 102-71-6): TWA 5 mg/m³ (8-hour). See Section 8.
ADG Code (Transport)	Not classified as Dangerous Goods for transport.
AICIS / AICS	All ingredients are listed on the Australian Inventory of Chemical Substances (AICS): Yes. No conditions of introduction are known to apply for standard industrial use.
Poisons Standard (TGA / SUSMP)	Not scheduled under the Therapeutic Goods (Poisons Standard) Regulations. A poison schedule has not been allocated for this product.
National Pollutant Inventory (NPI)	Facility operators should assess NPI reporting obligations for triethanolamine at applicable threshold quantities.
Nitrosamine Regulatory Note	Triethanolamine is an alkanolamine. Applicable state/territory EPA and WHS regulations may impose requirements relating to the management of nitrosamine formation risk in metalworking fluid systems. Do not add nitrites or nitrosating agents to this product.
Environmental Protection	State/territory EPA legislation applies to spills and disposal. Disposal to drain, sewer or waterways is prohibited without authority authorisation.
SDS Review Requirement	This SDS must be reviewed at least every 5 years from the date of issue.

Section 16. Other Information

SDS Revision History

Version	Issue Date	Previous Issue	Revised By	Summary of Changes
2	20 February 2026	3 September 2020	ITM Tools	Reformatted to current Safe Work Australia Code of Practice (GHS 7th Rev.) 16-section structured layout. Updated supplier details from Industrial Tool & Machinery Sales (Stapylton) to ITM Tools (Stapylton). Emergency contact updated to ITM Tools standard contacts (Poisons Information Centre 13 11 26 / 03 9336 7945 AH). Manufacturer / formulator details (Quick Smart Products) retained for traceability. Section 2 classification table restructured with current GHS 7th Rev. codes; nitrosamine danger box prominently added. Section 3 ingredient table expanded with individual GHS classification and IARC note for triethanolamine. Precautionary statements updated to full GHS 7th Rev. P-code set. Section 7 nitrite prohibition highlighted as danger box. Section 8 WES table updated with Safe Work Australia as primary reference. PPE updated with AS/NZS standard references. Sections 10–12 expanded with additional detail. Section 15 regulatory information updated with current WHS, AICIS, Poisons Standard and NPI references.
1	3 September 2020	—	Quick Smart Products / Industrial Tool & Machinery Sales	Original issue. Prepared by Quick Smart Products. Company details modified by Industrial Tool & Machinery Sales, Stapylton. Based on Kool Kut Aluminium Cutting Fluid SDS (KKAL series, Quick Smart Products).

Key to Abbreviations

ADG = Australian Dangerous Goods Code | AICIS = Australian Industrial Chemicals Introduction Scheme | AICS = Australian Inventory of Chemical Substances | ACGIH = American Conference of Governmental Industrial Hygienists | ALARP = As Low As Reasonably Practicable | AS/NZS = Australian/New Zealand Standard | CAS = Chemical Abstracts Service | GHS = Globally Harmonised System of Classification and Labelling of Chemicals | IARC = International Agency for Research on Cancer | IATA = International Air Transport Association | IMDG = International Maritime Dangerous Goods Code | NPI = National Pollutant Inventory (Australia) | NOHSC = National Occupational Health and Safety Commission (superseded by Safe Work Australia) | NOx = Oxides of nitrogen | PPE = Personal Protective Equipment | SCBA = Self-Contained Breathing Apparatus | SDS = Safety Data Sheet | STEL = Short Term Exposure Limit | STOT = Specific Target Organ Toxicity | SUSMP = Standard for the Uniform Scheduling of Medicines and Poisons (now: Poisons Standard) | TEA = Triethanolamine | TGA = Therapeutic Goods Administration | TWA = Time-Weighted Average | WES = Workplace Exposure Standard (Australia) | WHS = Work Health and Safety

DISCLAIMER / NOTICE TO READER:
This Safety Data Sheet summarises our best knowledge of the health, safety and environmental hazard information of this product and how to safely handle and use it in the workplace. This SDS has been updated by ITM Tools based on the SDS issued by Quick Smart Products / Industrial Tool & Machinery Sales (3 September 2020), and is prepared in accordance with the *Safe Work Australia Code of Practice: Preparation of Safety Data Sheets for Hazardous Chemicals* (GHS 7th Revised Edition). Each user must review this SDS in the context of how the product will be handled in the workplace and in conjunction with other materials. It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. Neither ITM Tools nor Quick Smart Products accepts responsibility for any injury, loss or damage resulting from abnormal use of the material or from any failure to adhere to these recommendations. This SDS supersedes all previous versions and must be reviewed at least every 5 years.

End of Safety Data Sheet – MACC Aluminium Cutting Fluid | Version 2 | Issued: 20 February 2026